



PRO-CHEM-CO, INC.

TECHNICAL DATA

PRO-HONE

HONING OIL

DESCRIPTION:

PRO-CHEM-CO's **PRO-HONE** is a premium grade, all metal super finishing honing lubricant. **PRO-HONE** combines low viscosity with high lubricating properties to maximize stone life and surface finish.

BENEFITS:

- Prevents stone from loading or glazing.
- Flushes off chips and abrasives.
- Controls work piece temperature and tolerance.
- Versatile – Internal or External honer application.
- Excellent corrosion control.
- Typical surface finishes from 4-16 micro inches.
- Maintains uniform cutting action.

APPLICATIONS:

- Internal/External Honing
- Bore Honing
- Manual or Automatic Honing

DIRECTIONS FOR USE:

PRO-HONE is applied as received by flooding or dripping methods.

PROPERTIES:

Appearance -----	Dark, Amber, Clear Liquid
Odor -----	Characteristic
Specific Gravity -----	0.893
Viscosity -----	45 S.U.S. @ 100°F
Solubility -----	Insoluble in water Soluble in Mineral Sprits Kerosene, or base oils.

PACKAGING:

PRO-HONE is available in 1-gallon cans, 5-gallon pails, 55-gallon drums, or totes.