



PRO-CHEM-CO, INC.

TECHNICAL DATA

PRO-FORM 858

OIL BASED DRAWING/STAMPING LUBRICANT

DESCRIPTION:

PRO-FORM 858 is a heavy duty, oil based metalforming lubricant for the toughest forming jobs on both steel and aluminum alloys. PRO-FORM 858 is used **as received** to provide the ultimate in lubricity, formability, and corrosion control.

BENEFITS:

- Excellent die life
- Outstanding corrosion control
- Ultimate in part formability
- Easy to use – no mixing or measuring (used as is)
- Versatile – Performs all metalforming operations
- Non-staining on aluminum
- Maximum film strength to optimize part coverage

METALFORMING APPLICATIONS:

- Fine Blanking
- Stainless Steel Bending
- Drawing
- Spinning
- Punching/Piercing/Notching
- Swaging
- Stamping
- Extruding

Note: PRO-FORM 858 is available in other viscosities for special applications.

DIRECTIONS FOR USE:

PRO-FORM 858 is used as received. The lubricant can be applied by spray, drip, roller, or immersion methods to parts or sheet stock.

PROPERTIES:

Appearance ----- Dark Amber, Clear Liquid
Odor ----- Characteristic
Solubility ----- Dilatable With Oils
Specific Gravity ----- 1.138

PACKAGING:

PRO-FORM 858 is available in 5-gallon pails, 55-gallon drums, totes and bulk.